



Dart Aerospace Ltd.
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Tel (613) 632-5200

D2933-2

Job Sheet 175590



Part No: D2933-2

Job Qty: 4 ea

Part Name: Saddle RH In, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/12/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP: B 00.06.26 New DWG rev (mpp 2069) EC IPP Rev:C As per Rev C 07-03-19 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/11/18	0.00	0.00	Start Up Machining-1		118-4-9
150	Powdercoat	4 pcs		4/12/18	0.00	0.17	Powdercoat1		13218-4-10
160	QC	4 pcs		4/12/18	0.00	0.00	QC3		1 APR 11 2018
170	Packaging	4 pcs		4/12/18	0.00	0.00	Packaging3-1	573916	9-89
180	QC21-SA	4 Ea		4/12/18	0.00	0.00	QC21		APR 11 2018

Part Op Descriptions: 150 - START TIME: 1:05 O.V.T. 300° FINISH: 1:55. M138760

APR 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2933-2UP	Saddle RH In, 206	4 Ea (1 ea)	90-Start up Operation	5013197

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2933-2UP	4	4	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	Part: D2933-2 Job No: 175590 Serial No/Batch: S059233 Revision: _____ Inspector: _____ Date: 04/09/18 DART AEROSPACE Ltd. 12771 Aberdeen Street Richmond, ON K6A 1K7 Canada Tel: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			MRB (QSI042) Approval
Description Wo 		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			
Root Cause					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Improper supply/wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mis-labeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					